

# Principal Overseas Operations

As of July 1, 2008

## SALES

Facility & Company	Address	Telephone No. Fax No.	Establishment	Area of Operation
Ricoh Americas Corporation	5 Dedrick Place, West Caldwell, New Jersey 07006, U.S.A.	(1) 973-882-2000 (1) 973-882-2506	December 1962	Marketing in U.S.A.
Ricoh Latin America, Inc.	7650 NW 19 Street, Suite #290, Miami, Florida 33126, U.S.A.	(1) 305-597-1000 (1) 305-597-1001	October 1997	Marketing in Latin America
InfoPrint Solutions Company	BOL, B002, C4-5, 6300 Diagonal Highway, Boulder, Colorado 80301, U.S.A.	(1) 303-924-5463 (1) 303-924-5402	January 2007	Marketing in U.S.A.
Ricoh Canada Inc.	5520 Explorer Drive Suite 300, Mississauga, Ontario, L4W5L1, Canada	(1) 905-795-9659 (1) 905-795-6926	January 1997	Marketing in Canada
Ricoh Europe PLC	66 Chiltern Street, London W1U 4AG, United Kingdom	(44) 20-7465-1000 (44) 20-7224-5740	November 1971	Marketing in Europe, Middle East, Africa
Ricoh Europe (Netherlands) B.V.	"Nieuw Kronenburg" Prof. W.H. Keesomlaan 1, 1183 DJ, Amstelveen, The Netherlands	(31) 20-5474-111 (31) 20-6418-601	November 1971	Marketing in Europe, Middle East, Africa
Ricoh International B.V.	"Nieuw Kronenburg" Prof. W.H. Keesomlaan 1, 1183 DJ, Amstelveen, The Netherlands	(31) 20-5474-300 (31) 20-5474-329	April 2007	Marketing in Europe, Middle East, Africa
Ricoh Europe SCM B.V.	Blankenweg 24, 4612 RC Bergen op Zoom, The Netherlands	(31) 16-4280-808 (31) 16-4280-820	April 2007	Marketing in Europe, Middle East, Africa
Ricoh Nederland B.V.	Utopialaan 25, 5235 CD's-Hertogenbosch, The Netherlands	(31) 73-645-1111 (31) 73-645-1817	April 1988	Marketing in the Netherlands
Ricoh Austria GmbH	Engerthstraße 169, Vienna, A-1020, Austria	(43) 1-588-650 (43) 1-588-65900	November 1996	Marketing in Austria
Ricoh Deutschland GmbH	Vahrenwalder Str. 315 30179 Hannover, Germany	(49) 511-6742-0 (49) 511-6742300	July 1978	Marketing in Germany
Ricoh UK Ltd.	Ricoh House, 1 Plane Tree Crescent, Feltham, Middlesex TW13 7HG, United Kingdom	(44) 20-8261-4000 (44) 20-8261-4004	July 1980	Marketing in U.K. and Ireland
Ricoh France S.A.S.	383, Avenue du Général de Gaulle-BP307, 92143 Clamart Cedex, France	(33) 1-40-94-38-38 (33) 1-40-94-35-35	May 1986	Marketing in France
Ricoh Italia Srl	Via Caviglia 11, 20139 Milan, Italy  Via Ponchielli 3, I-20063, Cernusco Sul Naviglio, Milan, Italy	(39) 02-535-61 (39) 02-535-6555  (39) 02-923-611 (39) 02-923-0922	September 1990	Marketing in Italia
Ricoh España S.L.U.	Avda. Via Augusta, 71-73, 08174 Sant Cugat del Vallés, Barcelona, Spain	(34) 93-582-1200 (34) 93-582-1212	April 1986	Marketing in Spain
Ricoh Norge A.S.	Gjerdumsvel 11, Nydalen Park, P.O. Box 4873 Nydalen, 0422 Oslo, Norway	(47) 22-58-7800 (47) 22-58-7888	February 1987	Marketing in Norway
Ricoh Finland Oy	Piispantilankuja 4, FI-02240 ESPOO, Finland	(358) 207-370-300 (358) 207-370-377	April 2002	Marketing in Finland
Ricoh Hungary Kft.	Váci út 140, Budapest 1138, Hungary	(36) 1-270-9797 (36) 1-270-9795	May 1995	Marketing in Hungary
Ricoh Polska Sp.zo.o.	Al. Jerozolimskie 146A 02-305, Warsaw, Poland	(48) 22-608-1555 (48) 22-608-1580	April 1996	Marketing in Poland
Ricoh Belgium N.V.	Horizon Park, Leuvensesteenweg 510, Gebouw 7, Bus 46, 1930 Zaventem, Belgium	(32) 2-712-1212 (32) 2-712-1213	April 1985	Marketing in Belgium
Ricoh Portugal, Unipessoal, Lda.	Edifício Tower Plaza Via Engº Edgar Cardoso, nº 23 - 1º 4400-676 Vila Nova de Gaia, Portugal	(351) 2-2608-3800 (351) 2-2600-3639	January 1994	Marketing in Portugal
Ricoh Schweiz AG.	St Josefen-Strasse 30, CH-9001, St Gallen, Switzerland	(41) 71-274-83-00 (41) 71-274-83-90	January 2008	Marketing in Switzerland
Mitsui-Ricoh CIS, LTD	Volgogradsky prospekt 42, Building 8, Moscow 109316, RUSSIA	(7) 495-545-58-59 (7) 495-627-78-12	October 1997	Marketing in Russia
Infotec Europe	1650 Arlington Business-Park, Theale, Berkshire RG7 4TX, United Kingdom	(44) 118-928-4900 (44) 118-903-2165	April 2007	Marketing in Europe
Infotec Belgium NV	Fountain Plaza, Belgicastraat 3, 1930 Zaventem, Belgium	(32) 2-717-7400 (32) 2-717-7600	April 2007	Marketing in Belgium
Infotec France S.A.	26 Rue Villiot, 75589 Paris Cedex 12, France	(33) 1-4001-4900 (33) 1-4001-4901	April 2007	Marketing in France
Infotec Deutschland GmbH	Kesselstrasse 19, 70327 Stuttgart, Germany	(49) 711-40170 (49) 711-4017-5752	April 2007	Marketing in germany
Infotec Italia S.p.A.	via Circonvallazione, Idroscalo 20, 20090 Novegro di Segrate, Milan, Italy	(39) 02-70216-201 (39) 02-70216-650	April 2007	Marketing in Italia
Infotec Nederland B.V.	Middellandse Zee 15, 3446 CG Woerden, Netherlands	(31) 348-405-405 (31) 348-405-406	April 2007	Marketing in the Netherlands
Infotec Digital Solutions S.A.U.	C/ Chile, Nº 8 - Edificio Azasol, Oficina 105, 28290, Las Rozas, Madrid, Spain	(34) 91-640-2365 (34) 91-640-2363	April 2007	Marketing in Spain
Infotec UK Ltd.	1650 Arlington Business Park, Theale, Reading, Berkshire, RG7 4SA, UK	(44) 118-928-4900 (44) 118-928-4901	April 2007	Marketing in UK
Rex Rotary SAS	3, rue Jesse Owens 93210 Saint Denis La Plaine, France	(33) 1-5584-1901 (33) 1-5584-1939	September 1995	Marketing in France
NRG Belgium NV	Medialaan 28 A, 1800 Vilvoorde, Belgium	(32) 2-558-2211 (32) 2-558-2711	September 1995	Marketing in Belgium
NRG International Limited	NRG House, Garenne Park, La Rue au Chiens, St Sampsons, Guernsey, Channel Islands, GY1 3QZ	(44) 1481-257-177 (44) 1481-256-966	September 1995	Marketing in Europe, Middle East, Africa
NRG Gestetner South Africa (Pty) Limited	Eastwood Office Park, 11B Riley Road, Bedfordview Ext 328, Gauteng, South Africa	(27) 11-723-5000 (27) 11-723-5100	September 1995	Marketing in South Africa
NRG Scandinavia AB	Finspångsgatan 42, Spånga, 163 08, Sweden	(46) 8-621-9000 (46) 8-621-9025	September 1995	Marketing in Sweden
NRG Scandinavia A/S	Lautruphøj 1-3, Blok A, 2750 Ballerup Copenhagen / Denmark	(45) 8830-8830 (45) 8830-8800	September 1995	Marketing in Denmark

<b>NRG Gestetner Ireland Ltd.</b>	127 Slaney Road, Dublin Industrial Estate, Dublin 11, Ireland	(353) 1830-1388 (353) 1830-0540	September 1995	Marketing in Ireland
<b>Lanier (Schweiz) AG</b>	Einsiedlerstrasse 533, CH-8810 Horgen, Switzerland	(41) 44-727-61-61 (41) 44-727-68-68	January 2001	Marketing in Swiss
<b>Ricoh China Co., Ltd.</b>	17F., Huamin Empire Plaza, No. 728 Yan An West Road, Shanghai, People's Republic of China 200050	(86) 21-5238-0222 (86) 21-5238-2070	January 2003	Marketing in China
<b>Ricoh Asia Pacific Pte Ltd</b>	#15-01/02 The Heeren, 260 Orchard Road, Singapore 238855	(65) 6830-5888 (65) 6830-5830	December 1996	Marketing in Asia and Oceania
<b>Ricoh Hong Kong Ltd.</b>	21F., One Kowloon, 1 Wang Yuen Street, Kowloon Bay, Hong Kong SAR, People's Republic of China	(852) 2862-2888 (852) 2866-1120	December 1978	Marketing in Hong Kong and Taiwan People's Republic of China
<b>Ricoh Electronic Technology Co., Ltd. (China)</b>	2F., 3F., No. 30 Building, 69 Gui Qing Road, Shanghai, People's Republic of China 200233	(86) 21-6485-1058 (86) 21-6485-0201	April 1995	Maintenance in China
<b>Ricoh Electronic Devices Shanghai Co., Ltd.</b>	Room 403, No. 2 Building, 690#Bi Bo Road, Zhangjiang Hi-Tech Park, Shanghai, People's Republic of China 201203	(86) 21-5027-3200 (86) 21-5027-3299	July 2006	Semiconductor product design and customer support
<b>Ricoh International Logistics (Hong Kong) Ltd.</b>	9F., No. 100 Canton Road, Tsim Sha Tsui, Kowloon, Hong Kong SAR, People's Republic of China	(852) 2369-7128 (852) 2369-7382	February 1995	Logistics, warehousing, packaging, export and import
<b>Ricoh Component (Hong Kong) Ltd.</b>	3F., Grandmark, 8A-10, Grandville Road, Tsim Sha Tsui, Kowloon, Hong Kong SAR, People's Republic of China	(852) 3684-238 (852) 3677-162	March 1994	Parts and components
<b>Ricoh India Ltd.</b>	52-B, 1F., Okhla Industrial Estate (Phase III) New Delhi, 110 020 India	(91) 11-4161-3010 (91) 11-4161-2221	October 1993	Marketing in India
<b>Ricoh Australia Pty, Ltd.</b>	8 Rodborough Road, Frenchs Forest, NSW 2086, Australia	(61) 2-8977-1111 (61) 2-8977-1100	March 1995	Marketing in Australia
<b>Ricoh Electronic Devices Korea Co., Ltd.</b>	11F., Haesung Building, 942, Daechi-dong, Kangnam-ku, Seoul, Republic of Korea, 135-845	(82) 2-2135-5700 (82) 2-2135-5705	April 2006	Sale of electronic devices

## MANUFACTURING

Facility & Company	Address	Telephone No. Fax No.	Establishment/Group Incorporation	Area of Operation
<b>Ricoh Electronics, Inc.</b>	One Ricoh Square, 1100 Valencia Avenue, Tustin, California 92780, U.S.A.	(1) 714-566-2500 (1) 714-566-2507	January 1973	Office equipment and supplies
<b>Ricoh Electronics, Inc. Georgia Plant</b>	1125 Hurricane Shoals Road, Lawrenceville, Georgia 30043, U.S.A.	(1) 770-338-7200 (1) 770-338-7250	June 1988	Supplies
<b>Ricoh UK Products Ltd.</b>	Priorslee, Telford, Shropshire TF2 9NS, United Kingdom	(44) 1952-29-0090 (44) 1952-29-0288	December 1983	Copiers and supplies
<b>GR Advanced Materials Ltd.</b>	P.O. Box 22, Ladysneuk Road, Stirling, FK9 5NZ, Scotland, United Kingdom	(44) 1786-446555 (44) 1788-441288	January 1994	Supplies for duplicators
<b>Ricoh Industrie France S.A.S.</b>	144, Route de Rouffach 68920, Wettolsheim, France	(33) 3-89-20-4000 (33) 3-89-20-4010	April 1987	Copiers and supplies
<b>Ricoh Asia Industry (Shenzhen) Ltd.</b>	Color TV Industrial Zone, North Hung Gang Road, Shenzhen, People's Republic of China	(86) 755-8336-0885 (86) 755-8334-4942	January 1991	Copiers
<b>Ricoh Dianzhuang (Shenzhen) Electronics Co., Ltd.</b>	No.167 Meihua Road, Shangmeilin, Futian, Shenzhen, People's Republic of China	(86) 755-8331-8240 (86) 755-8331-8234	September 1992	Parts and components
<b>Ricoh Components Asia (Shenzhen) Co.,Ltd.</b>	Block 2 Ricoh industry group, Haoye Road, HePing Community, Fuyong Town, Baoan District, Shenzhen, Guangdong, People's Republic of China	(86) 755-2753-4938 (86) 755-2970-7356	January 2006	Printer, parts and components
<b>Ricoh International (Shanghai) Co., Ltd.</b>	No. 330, Xiya Road, Waigaoqiao Free Trade Zone, Shanghai, People's Republic of China	(86) 21-5046-0698 (86) 21-5046-0690	December 1996	Fax machines and copiers
<b>Shanghai Ricoh Facsimile Co., Ltd.</b>	No. 885, Jingang Road, Jinqiao Export Processing Zone, Pudong New Area, Shanghai, People's Republic of China	(86) 21-5854-9000 (86) 21-5854-8999	October 1993	Fax machines
<b>Shanghai Ricoh Digital Equipment Co., Ltd.</b>	No. 887, Jingang Road, Jinqiao Export Processing Zone, Pudong New Area, Shanghai, People's Republic of China	(86) 21-5854-9000 (86) 21-5854-8999	October 2003	Manufacturing of printers and other digital office equipment and related high-value-added components
<b>Sindo Ricoh Co., Ltd.</b>	277-22, 2Ka, Sungsu-dong, Sungdong-ku, Seoul, Republic of Korea 133-705	(82) 2-463-3781 (82) 2-464-3194	July 1960	Copiers, fax machines and supplies
<b>Ricoh Thermal Media (Wuxi) Co., Ltd.</b>	No.1 Xinchang South Road, Country High Technology Industry Development Zone, Wuxi Jiangsu, People's Republic of China 214028	(86) 510-8533-0555 (86) 510-8533-0022	February 2006	Manufacture and sale of high-value-added thermal paper

## R&D

Facility & Company	Address	Telephone No. Fax No.	Establishment/Group Incorporation	Area of Operation
<b>Ricoh Innovations, Inc.</b>	2882 Sand Hill Road, Suite 115, Menlo Park, California 94025-7022, U.S.A.	(1) 650-496-5700 (1) 650-854-8740	March 1997	Basic and applied R&D and venture capital financing
<b>Ricoh Americas Corporation Advanced Imaging and Network Technologies</b>	10460 Budd Road, Cupertino, California 95014-4150, U.S.A.	(1) 408-346-4500 (1) 408-346-4554	May 1994	OA-related equipment
<b>Ricoh European Digital Solution Center</b>	Oberrather Strasse 6, 40472 Düsseldorf, Germany	(49) 21-165-460 (49) 21-165-6111	October 1987	Communications-related equipment
<b>Ricoh Software Technology (Shanghai) Co., Ltd.</b>	20F., Xinyin Building, No. 888 Yishan Road, Shanghai, People's Republic of China	(86) 21-6495-8992 (86) 21-6495-8994	June 2002	Manufacturing of printers and other digital office equipment and related high-value-added components
<b>Ricoh Software Research Center (Beijing) Co., Ltd.</b>	28F., Tengda Plaza, No.168 Xiwai Street, Haidian District, Beijing, People's Republic of China 100044	(86) 10-8857-7878 (86) 10-8857-5039	February 2004	Software R&D