

# Major Operations in Japan

Facility & Company	Address	Telephone No. Fax No.	Establishment/Group Membership Date	Area of Operation
Atsugi Plant	1005 Shimo-Ogino, Atsugi, Kanagawa 243-0298, Japan	(81) 46-241-1511 (81) 46-241-5813	May 1971	OA equipment and other products
Numazu Plant	16-1 Honda-machi, Numazu, Shizuoka 410-8505, Japan	(81) 55-920-1000 (81) 55-923-4904	April 1960	Supplies
Ikeda Plant	13-1 Himemuro-cho, Ikeda, Osaka 563-8501, Japan	(81) 72-753-1111 (81) 72-753-8522	April 1981	Electronic devices and OA equipment
Hadano Plant	423 Hirasawa, Hadano, Kanagawa 257-8586, Japan	(81) 463-82-1711 (81) 463-82-8877	July 1982	Printed circuit boards and electronic components
Fukui Plant	64-1 Ohmi, Sakai-cho, Sakai, Fukui 919-0547, Japan	(81) 776-72-2700 (81) 776-72-2514	May 1982	Supplies
Gotemba Plant	1-10 Komakado, Gotemba, Shizuoka 412-0038, Japan	(81) 550-87-3210 (81) 550-87-1261	October 1985	Copiers, fax machines and data processing systems
Yashiro Plant	30-1 Saho, Kato, Hyogo 673-1447, Japan	(81) 795-42-6111 (81) 795-42-6312	April 1989	Electronic devices
Ricoh Optical Industries Co., Ltd.	10-109 Ohata, Hanamaki, Iwate 025-0394, Japan	(81) 198-26-4011 (81) 198-30-2289	July 1973	Photographic equipment
Tohoku Ricoh Co., Ltd.	3-1 Shinmeido, Nakanomyo, Shibata-machi, Shibata-gun, Miyagi 989-1695, Japan	(81) 224-55-3211 (81) 224-55-3301	July 1967	OA equipment and parts for copiers
Hasama Ricoh, Inc.	86 Aza-Kitasanden, Sanuma, Hasama-cho, Tome-gun, Miyagi 987-0511, Japan	(81) 220-22-4431 (81) 220-22-7081	April 1973	Parts for copiers and data processing equipment
Ricoh Unitechno Co., Ltd.	713 Tsurugasone, Yashio, Saitama 340-0802, Japan	(81) 048-995-0121 (81) 048-995-0979	October 1967	Fax machines, copiers and microfilm equipment
Ricoh Keiki Co., Ltd.	3144-1 Aza-Ipponguri, Shimoizumi, Kuboizumi-machi, Saga 849-0903, Japan	(81) 952-98-1111 (81) 952-98-2664	March 1950	Parts for copiers and data processing equipment
Ricoh Microelectronics Co., Ltd.	10-3 Kitamura, Tottori 680-0911, Japan	(81) 857-21-1311 (81) 857-21-0919	April 1988	Printed circuit boards
Ricoh Elemex Corporation	2-14-29 Uchiyama, Chigusa-ku, Nagoya, Aichi 464-0075, Japan	(81) 52-734-0301 (81) 52-734-0320	April 1938	OA equipment, clocks, watches and educational equipment
Ricoh Printing Systems, Ltd.	21F., Shinagawa Intercity A, 2-15-1 Konan, Minato-ku, Tokyo 108-6021, Japan	(81) 3-5783-0140 (81) 3-5783-0320	October 2004	Development, manufacture and sale of printers and related equipment
Yamanashi Electronics Co., Ltd.	1014 Miyabara-cho, Kofu, Yamanashi 400-0058, Japan	(81) 55-241-2221 (81) 55-241-2269	November 2006	Manufacture and sales of photoconductor drums
Research and Development Center	16-1 Shinei-cho, Tsuzuki-ku, Yokohama, Kanagawa 224-0035, Japan	(81) 45-593-3411 (81) 45-593-3482	April 1986	Materials and devices R&D
Advanced Technology R&D Center	16-1 Shinei-cho, Tsuzuki-ku, Yokohama, Kanagawa 224-0035, Japan	(81) 45-593-3411	April 2005	R&D into advanced technology for future businesses
Commercialization and Development Center	16-1 Shinei-cho, Tsuzuki-ku, Yokohama, Kanagawa 224-0035, Japan	(81) 45-593-3411	April 2005	R&D for developing and commercializing new technology
Office System R&D Project	16-1 Shinei-cho, Tsuzuki-ku, Yokohama, Kanagawa 224-0035, Japan	(81) 45-593-3411	April 2005	R&D on next-generation office systems based on human engineering
Imaging LSI R&D Center	c/o Ikeda Plant, 13-1 Himemuro-cho, Ikeda, Osaka 563-8501, Japan	(81) 72-753-1111 (81) 72-753-8522	September 1983	Electronic device component technology R&D
Basic Technology R&D Center	1005 Shimo-Ogino, Atsugi, Kanagawa 243-0298, Japan	(81) 46-241-1511	April 2005	R&D into common platform technologies
Toda Technical Center	2446, Toda, Atsugi, Kanagawa 243-0023, Japan	(81) 46-228-1371 (81) 46-228-2590	July 1980	GELJET
General Electronics R&D Center	5-10 Aza-Yokata-kami, Kumanodo Takadate, Natori, Miyagi 981-1241, Japan	(81) 22-386-2011	April 1984	Compounds and devices R&D
Tohoku R&D Center	5-10 Aza-Yokata-kami, Kumanodo Takadate, Natori, Miyagi 981-1241, Japan	(81) 22-386-2011	April 2005	Advanced R&D into applying fundamentals in a broad range of fields
Ricoh Software Inc.	Forefront Tower, 3-12-1, Kachidoki, Chuo-ku, Tokyo 104-0054, Japan	(81) 3-5560-8911 (81) 3-5560-8915	January 2005	Software R&D
Ricoh Technology Center	810 Shimo-Imaizumi, Ebina-shi, Kanagawa 243-0460, Japan	(81) 46-236-2400	August 2005	R&D and preparations for manufacturing imaging systems products