

【Basic Policy】

[Action Guideline]

The Ricoh Group is helping build a society that recirculates resources through its environmental conservation activities. Our concept for this is the Comet Circle™. In order to conduct more efficient manufacturing activities with fewer resources and less environmental impact, we must first clarify the amount of environmental impact that occurs at each level of our corporate activities. We are striving to reduce the use of natural resources, energy, and chemicals as well as emissions into the air, water, and soil. We also promote the organization of recycling and repeated recycling while aiming to make the loops of resource recirculation smaller within the company and closer to the core of the Comet Circle.

[illegible]

Repeated recycling to the furthest extent possible (i.e., multitiered recycling) reduces new resource consumption and waste generation. Our goal is to reduce waste in landfills to zero.

To realize a society that recirculates resources, it is necessary to establish an economically rational recycling system, integrating various kinds of recycling activities for every type of used product. To efficiently recover, disassemble, sort, and recycle products, we are making efforts to establish a nationwide network for a comprehensive recycling system as well as promoting recyclable designs.

We consider all the material suppliers, Ricoh product users, and other companies working together on recycling activities as "green partners." Together we endeavor to minimize the environmental impact at every product stage, from materials and parts procurement, through manufacturing, transportation, use, recovery, and recycling.